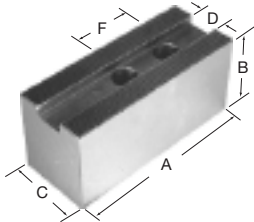




Top Jaws and Accessories

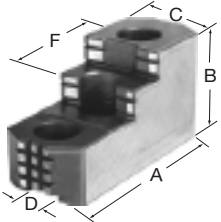
For Constant Grip, Quick Change, VTL, Setrite®Power, Self Contained and Front Mount Hydraulic Chucks

1.5mm x 60° Serrated Soft Top Jaws - Constant Grip, Quick Change, & International Chucks



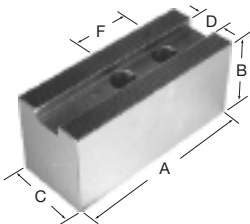
Chuck Dia.	Jaw No.	A	B	C	D	F	Screw Size	T-Nut 2 Req'd per Jaw
6"	8140-17525*	3.125"	1.50"	1.25"	.475"	.787"	M-10	8130-17590
8"	8140-21525	3.50"	2.00"	1.50"	.551"	1.00"	M-12	8130-21590
10"	8140-26525	4.00"	2.00"	1.50"	.630"	1.18"	M-12	8130-26590
12"	8140-31525	5.25"	2.00"	2.00"	.710"	1.18"	M-14	8130-31590
15/18"	8140-40525	6.50"	2.50"	2.00"	.866"	1.69"	M-20	8130-40590
20/24"	8130-50525①	7.00"	2.50"	2.50"	.984"	2.362"	M-20	8130-50590

1.5mm x 60° Hard Reversible Top Jaw *Comes standard as offset points



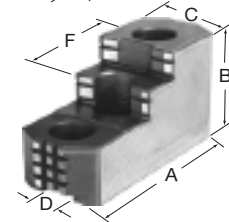
Chuck Dia.	Jaw No.	A	B	C	D	F	Screw Size	T-Nut 2 Req'd per Jaw
6"	8130-17624	2.56"	1.38"	1.18"	.475"	.669"	M-10	8130-17590
8"	8130-21624	2.95"	1.96"	1.57"	.551"	.748"	M-12	8130-21590
10"	8130-26624	2.95"	1.96"	1.57"	.630"	.748"	M-12	8130-26590
12"	8130-31624	4.52"	2.28"	1.97"	.710"	.948"	M-14	8130-31590
15/18"	8130-40624	4.96"	2.95"	2.36"	.866"	.984"	M-20	8130-40590
20/24"	8130-50624①	6.50"	3.50"	2.50"	.984"	2.36"	M-20	8130-50590

1/16 x 90° Serrated Soft Top Jaws for Constant Grip/Int'l and Self Contained Power Chucks



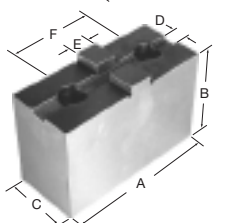
Chuck Dia.	Jaw No.	A	B	C	D	F	Screw Size	T-Nut 2 Req'd per Jaw
6"	8140-17512	2.75"	1.50"	1.00"	.475"	.787"	M-8	8820-17591
8"	2860-21512	3.50"	2.00"	1.50"	.670"	1.00"	M-12	2870-17591
10"	2860-26512	3.50"	2.00"	1.50"	.670"	1.00"	M-12	2870-17591
12"	2860-32512	4.50"	2.50"	2.00"	.827"	1.25"	M-16	2870-26591
15"-24"	2860-40512②	6.00"	3.00"	2.00"	1.000"	1.75"	M-20	

1/16 x 90° Hard Reversible Top Jaw



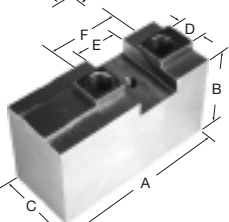
Chuck Dia.	Jaw No.	A	B	C	D	F	Screw Size	T-Nut 2 Req'd per Jaw
6"	8130-17611	2.54"	1.57"	1.18"	.475"	.67"	M-8	8820-17591
8"	8130-21611	3.00"	1.97"	1.57"	.670"	.75"	M-12	2870-17591
10"	8130-21611	3.00"	1.97"	1.57"	.670"	.75"	M-12	2870-17591
12"	8130-31611	4.92"	2.36"	2.36"	.830"	.98"	M-16	2870-26591
15"-24"	8130-40611②	4.92"	2.95"	2.36"	1.000"	1.22"	M-20	

AM Tongue & Groove Soft Top Jaws for Constant Grip Quick Change Chucks



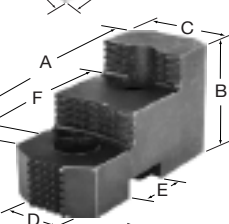
Chuck Dia.	Jaw No.	A	B	C	D	E	F	Screw Size	T-Nut
6"	2770-17509	2.81"	1.37"	1.00"	.315"	.499"	1.50"	7/16"	Not Required
8"	8130-21509	3.31"	1.875"	1.25"	.315"	.499"	1.75"	1/2"	
10"	2770-26509	3.93"	1.875"	1.50"	.501"	.749"	2.12"	5/8"	
12"	2770-32509	4.50"	2.12"	1.75"	.501"	.749"	2.50"	5/8"	
15"	2770-38509	5.18"	2.81"	2.25"	.501"	.749"	3.00"	3/4"	

Acme Serrated Soft Top Jaws for Constant Grip Quick Change/Front Mount Hydraulic Chucks



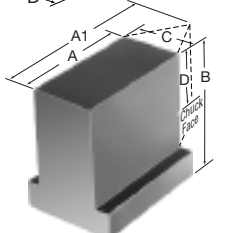
Chuck Dia.	Jaw No.	A	B	C	D	E	F	Screw Size	T-Nut 1 Req'd per Jaw
6"	N/A	-	-	-	-	-	-	-	-
8"	7749-22038	3.75"	1.812"	1.50"	.670"	.601"	1.25"	1/2"	2749-02407
10"	7749-26047	4.12"	2.31"	1.75"	.750"	1.031"	1.75"	1/2"	2749-02417
12"	7749-32056	5.12"	2.31"	1.75"	.875"	1.031"	2.00"	5/8"	2749-02427
15"-24"	8140-40533	6.00"	3.25"	2.50"	1.000"	1.530"	2.50"	3/4"	8130-40531

Acme Serrated Hard Rev. Top Jaws for Constant Grip Quick Change/Front Mount Hydraulic Chucks



Chuck Dia.	Jaw No.	A	B	C	D	E	F	Screw Size	Acme Key 1 Req'd per Jaw
6"	N/A	-	-	-	-	-	-	-	-
8"	7749-22036	3.50"	2.00"	1.50"	.670"	.601"	1.25"	1/2"	2749-02405
10"	7749-26042	4.25"	2.50"	1.75"	.750"	1.031"	1.75"	1/2"	2749-02415
12"	7749-32052	4.87"	2.50"	1.75"	.875"	1.031"	2.00"	5/8"	2749-02425
15"-24"	8130-40632	5.50"	3.50"	2.50"	1.000"	1.531"	2.50"	3/4"	8130-40530

Mono Jaws for Quick Change Jaw Power Chucks



Chuck Dia.	Jaw No.	A	A1	B	C	D
6"	8130-17601P	2.598"	2.835"	1.218"	1.66"	
8"	8130-21601	3.346"	4.037"	3.346"	1.560"	2.00"
10"	8130-26601	4.420"	5.000"	3.543"	1.560"	2.29"
12"	8130-31601	6.039"	5.950"	4.133"	1.811"	2.42"
15"	8130-38601	6.299"	7.420"	4.920"	2.360"	2.90"

Mono jaws are made from nitride hardening steel. This allows them to be case hardened after machining. Mono jaws for 18" and larger chucks available upon request.

* 8140-17525 are pointed type

① 3mm x 60° Serrations

② 3/32 x 90° Serrations

Top Tooling