



Atlas Workholding Heavy Duty 4 Jaw Independent Chucks

32" to 79" Steel Body chucks

Manual Chucks
with Mounting Plates

- ⊕ One-year warranty
- ⊕ Heavy duty cast iron or steel body
- ⊕ Greater body rigidity with reinforced nerves
- ⊕ Two-piece reversible jaws
- ⊕ Long master jaws
- ⊕ One step top jaws
- ⊕ Hardened and ground jaws
- ⊕ Chuck Sizes 32", 36", 40", 48", 56", 60", 63", 71" and 79"
- ⊕ Direct mount
- ⊕ Thru-hole can be altered to suit customers requirements
- ⊕ Special larger sizes available upon request



One Step Top Jaw

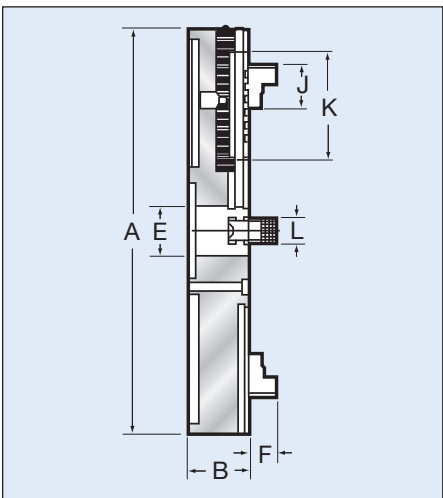


Optional Long Base Jaw

| Chuck Size | Recess Mount Cast Steel | Size | Type A Spindle Cast Steel |
|------------|-------------------------|------|---------------------------|
| 32" | 3224500 | A-8 | 3224512 |
| 32" | | A-11 | 3224513 |
| 32" | | A-15 | 3224514 |
| 36" | 3624500 | A-11 | 3624513 |
| 36" | | A-15 | 3624514 |
| 40" | 4024500 | A-11 | 4024513 |
| 40" | | A-15 | 4024514 |
| 40" | | A-20 | 4024515 |
| 48" | 4824500 | A-11 | 4824513 |
| 48" | | A-15 | 4824514 |
| 48" | | A-20 | 4824515 |
| 55" | 5524500 | A-11 | 5524513 |
| 55" | | A-15 | 5524514 |
| 55" | | A-20 | 5524515 |
| 60" | 6024500 | A-15 | 6024514 |
| 60" | | A-20 | 6024515 |
| 63" | 6324500 | A-15 | 6324514 |
| 63" | | A-20 | 6324515 |
| 71" | 7124500 | A-15 | 7124514 |
| 71" | | A-20 | 7124515 |
| 71" | | A-28 | 7124516 |
| 79" | 7924500 | A-15 | 7924514 |
| 79" | | A-20 | 7924515 |
| 79" | | A-28 | 7924516 |

Dimensional Data

| Chuck Size | A | B | E | F | J | L | K | Optional K |
|------------|--------|-------|-------|-------|----|-------|--------|------------|
| 32" | 31.50" | 5.31" | 5.31" | 2.87" | 5" | 2.36" | 7.99" | 11.18" |
| 36" | 35.43" | 5.31" | 5.51" | 2.87" | 5" | 2.36" | 7.99" | 12.68" |
| 40" | 39.37" | 5.51" | 5.91" | 3.07" | 5" | 2.95" | 7.99" | 12.68" |
| 48" | 47.24" | 6.30" | 6.30" | 3.07" | 5" | 2.95" | 7.99" | 15.75" |
| 55" | 55.12" | 6.69" | 6.30" | 3.07" | 5" | 2.95" | 7.99" | 17.72" |
| 60" | 59.06" | 7.28" | 6.30" | 3.07" | 5" | 2.95" | 7.99" | 19.69" |
| 63" | 62.99" | 7.68" | 6.69" | 3.62" | 5" | 3.54" | 21.65" | 21.65" |
| 71" | 70.87" | 8.07" | 7.09" | 3.62" | 5" | 3.54" | 23.62" | 23.62" |
| 79" | 78.74" | 8.46" | 7.09" | 3.62" | 5" | 3.54" | 25.59" | 25.59" |



HOW TO ORDER: State quantity, Chuck Number, and shipping instructions.